

The Coca-Cola **plant**bottle™

Green and resource efficient



**Plastics Recyclers
Annual Meeting 2012**

2012 – 11 – 22

Klaus P. Stadler
The Coca-Cola Company – Europe Group



2X

MORE THAN DOUBLE OUR SERVINGS TO OVER 3 BILLION A DAY

**RESOURCE
SCARCITY**



**ECO
IMPACTS**



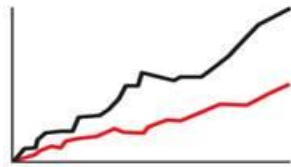
**CUSTOMER
DEMANDS**



**CONSUMER
VALUES**



Core **Value** Drivers



COST

**Drive
Competitive
Cost
Advantage**



TRUST

**Enhance
Environmental
& Social
Performance**

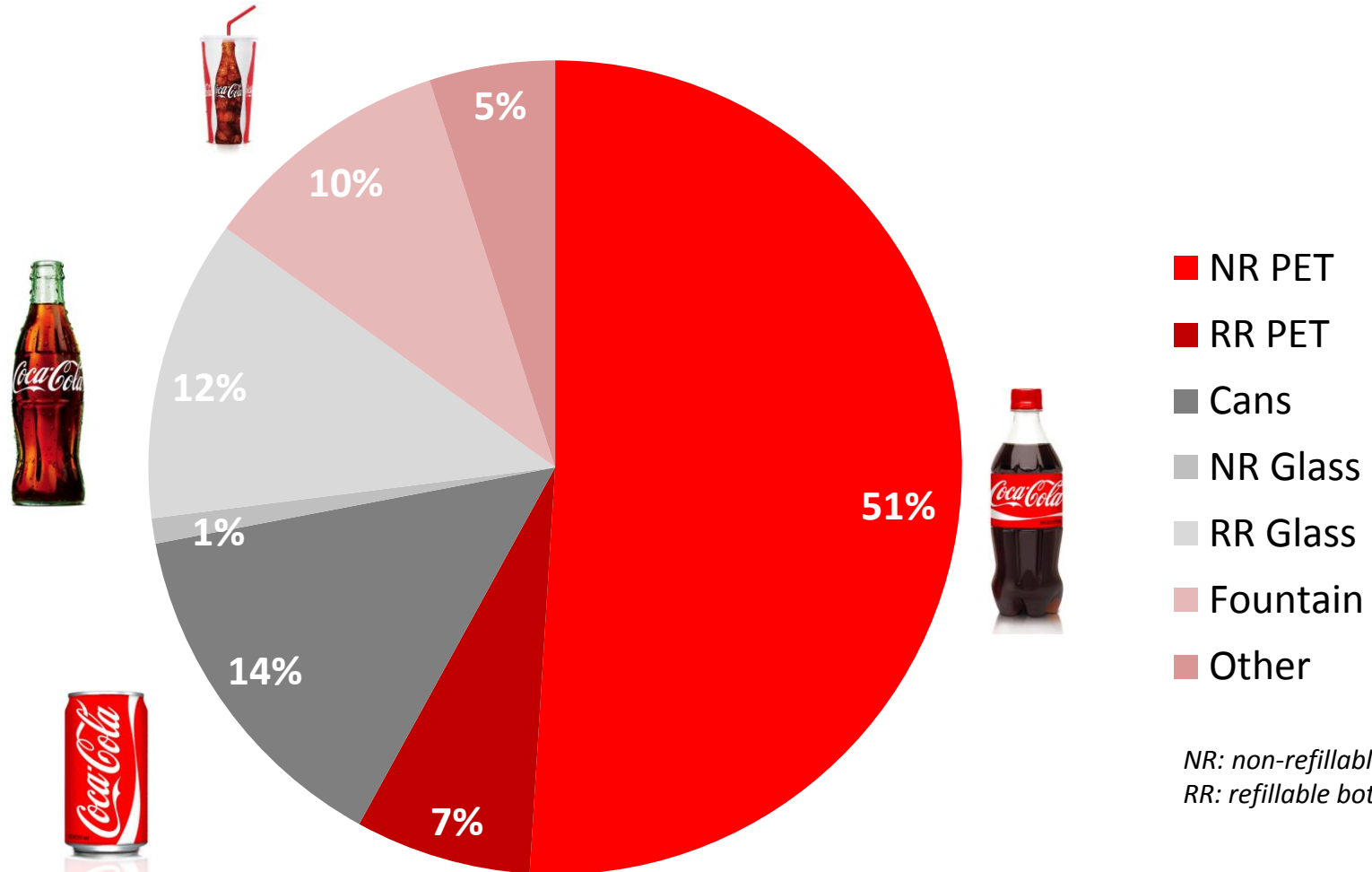


DIFFERENTIATION

**Differentiate
our Brands
with
Customers &
Consumers**

Primary packaging globally

(% volume delivered)



Better by Design



Functional

+



Recyclable

+

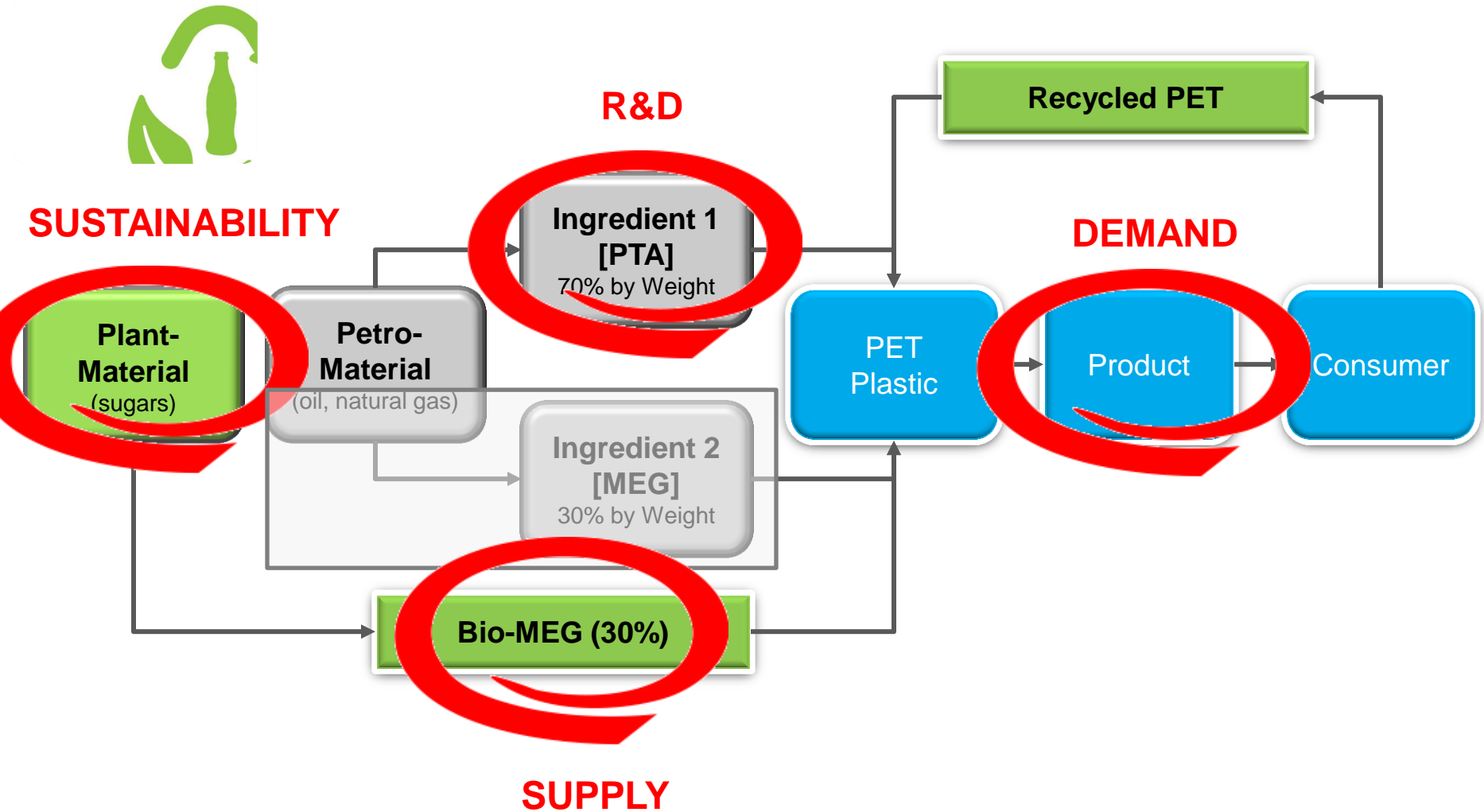


Renewable

=



Innovation **collaboration** across PlantBottle™ packaging value chain



Innovation Collaboration: Sustainability

Life Cycle Performance

Imperial College
London



Responsible Sourcing



BIOMASS

End of Life: Recycling



Biomass Innovation Pathway



1st Generation Biomass (Commercial)

Feedstocks traditionally used as food (grains, sugar cane and vegetable oils). It is increasingly believed that most chemicals from first-gen biomass, with the exception of Brazil cane based ethanol, will likely have a limited role due to food crop displacement and sustainability concerns



2nd Generation Biomass (1-3 Years)

Non-food crops or portions of food crops that are not edible and considered wastes (e.g., stems, husks, wood chips, fruit skins and special energy or biomass crops). Chemicals from second-gen biomass are just entering into a commercial phase, but a majority are in pilot or demo stage



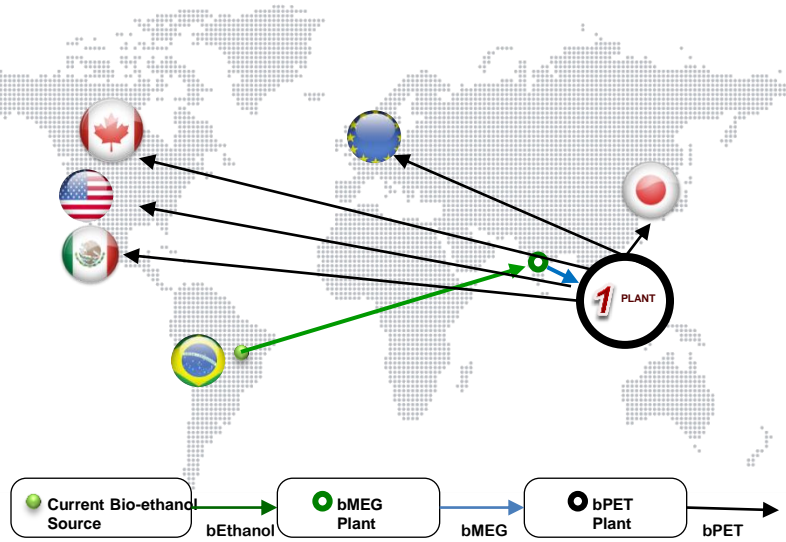
3rd Generation Biomass (10+ Years)

Algae has the potential to provide a new range of third gen biomass that produce considerably greater yield and energy per hectare than 2nd gen options. However, production is still too expensive to be commercially viable

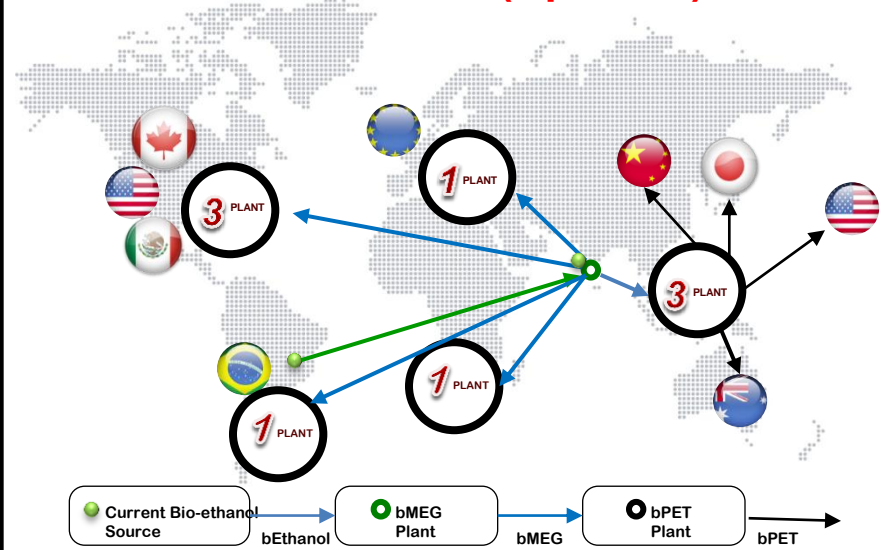
Second and third generation biofuels are also called “advanced” biofuels. UNEP (2008)

Innovation Collaboration: Supply

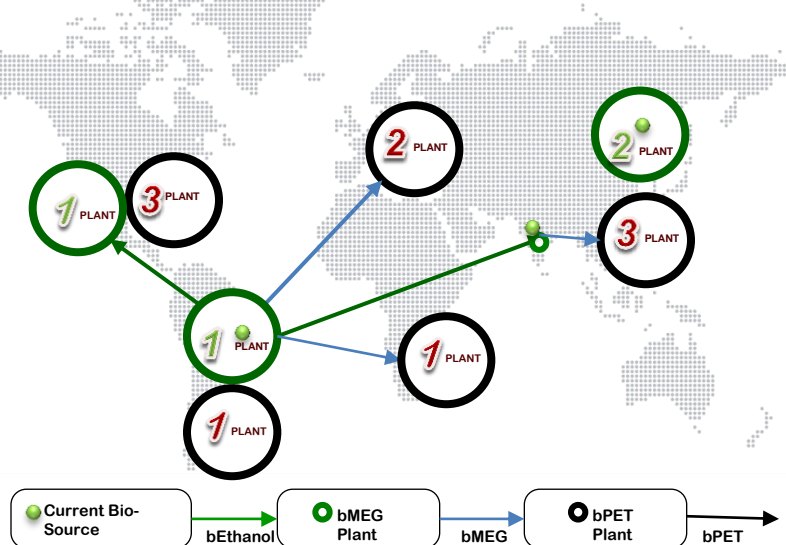
PHASE 1: 2010 (Start)



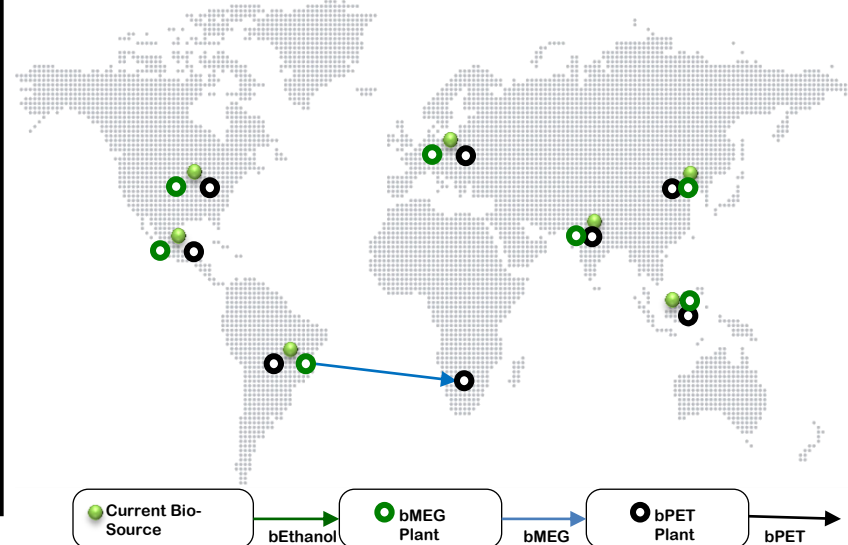
PHASE 2: 2011-2013 (Optimize)



PHASE 3 : 2014-15 (Expand)



Phase 4: 2016-2020 (Sustain)



Innovation Collaboration: Demand

PEOPLE



PROFIT

CAGNY
CONSUMER ANALYST GROUP OF NEW YORK

PRODUCTIVITY



PARTNERS



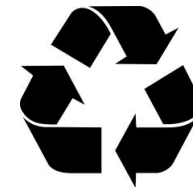
LEADERSHIP



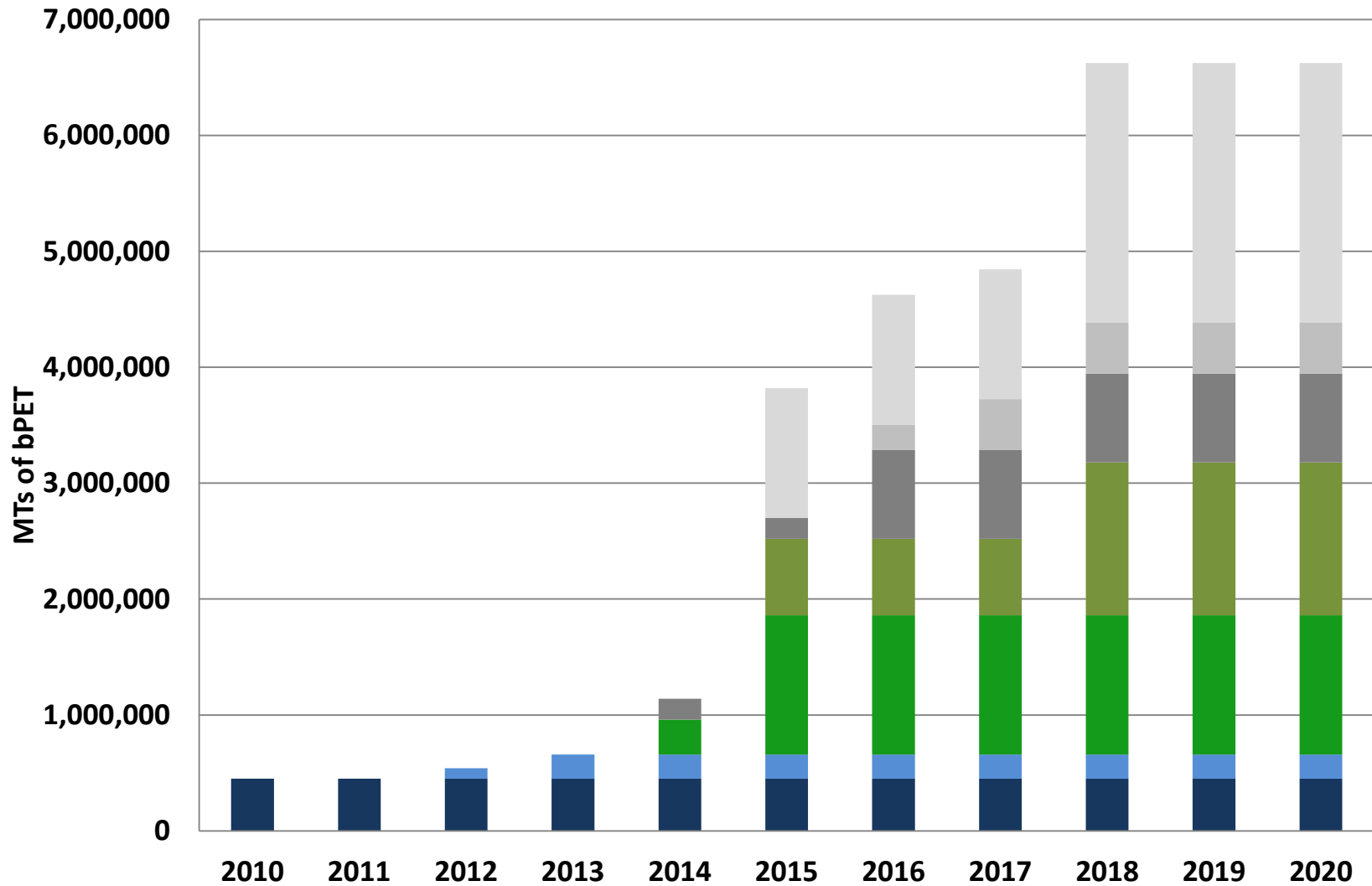
PORTFOLIO



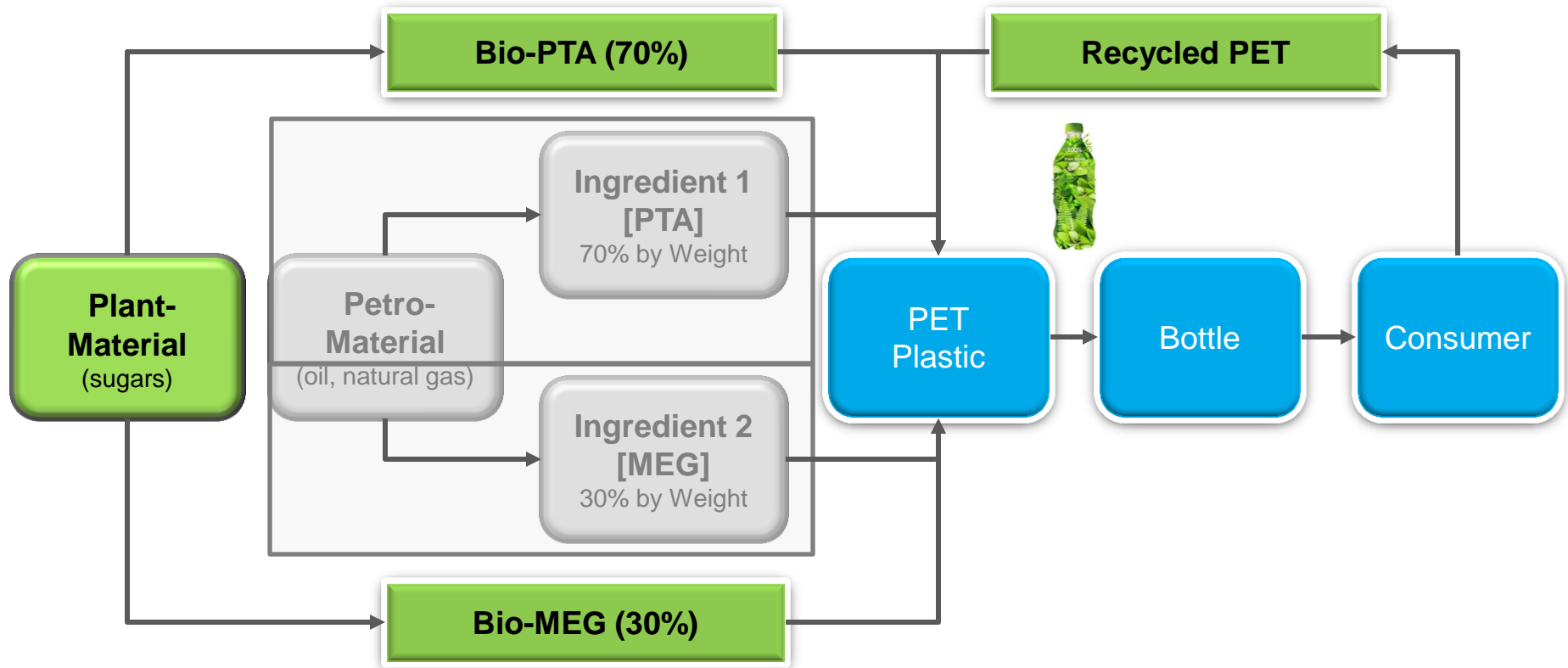
PLANET



Expanding Local Bio-Based MEG Supply



Innovation Collaboration: **Technology**



* Patent pending on claim “Plant-based PET material with 1% to 100 % plant based content from bio MEG and/or bio PTA”

Innovation Collaboration: **Technology**

Understand research and development landscape

- Technical Advisory Board (TAB)
- Supply Base
- 3rd Party Consultants
- IP landscape review and deep dive
- PlantPET Technology Collaborative (PTC)



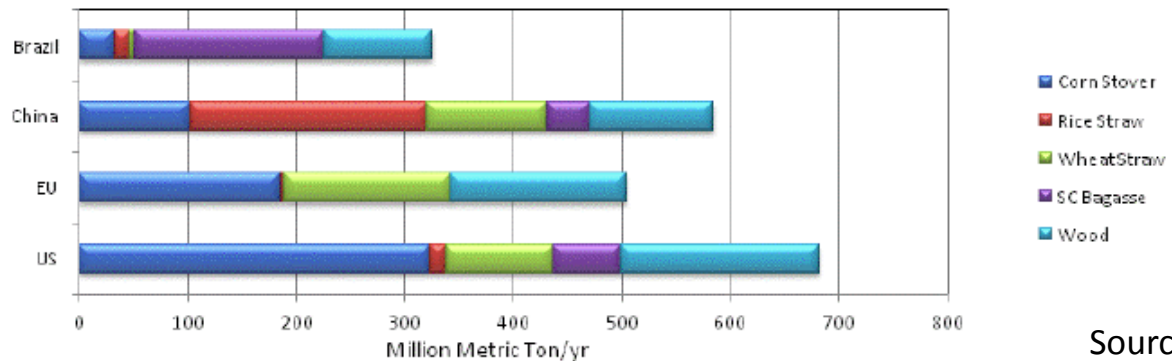
Initiate research agreements with strategic partners



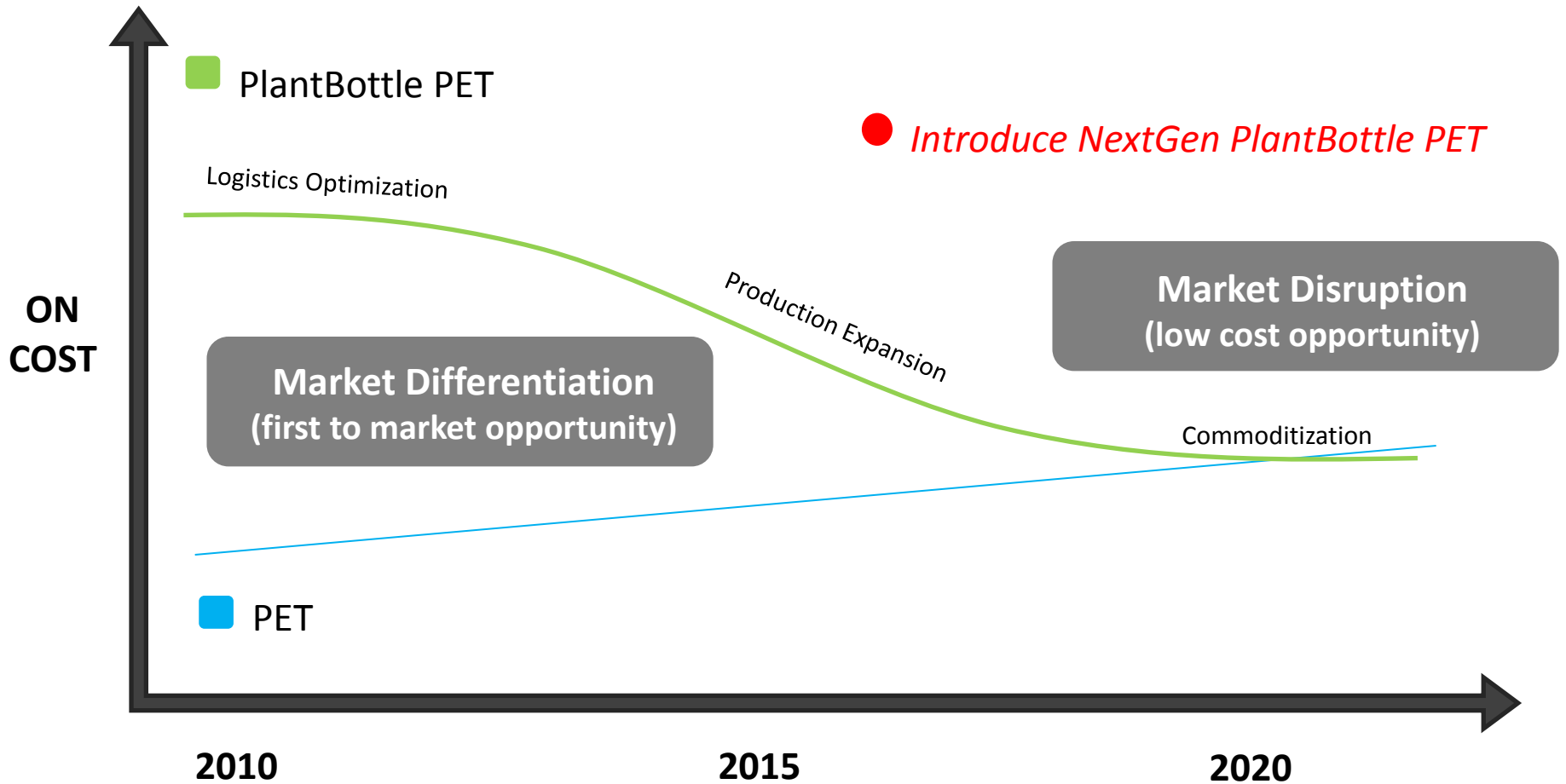
Innovation Collaboration: **Feedstocks**



Technical Biomass Potential



PlantBottle™ Packaging Value Strategy





+20 Countries, 10 Billion Bottles, 3 Years



Goal: 100% of virgin PET resin to contain PlantBottle Packaging Technology 1.0 by 2020

